



Dart Aerospace Ltd.
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C3-19C

Job Sheet 177491



Part No: C3-19C

Job Qty: 1 ea

Part Name: C3 Cage



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 5/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-19C Rev 5 IPP Rev A 18.03.29 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/31/18	0.00	0.00	Start Up Large Fab-7		<i>2</i>
100	Large Fab	1 pcs		5/31/18	0.00	10.00	Large Fab 8		<i>2</i>
110	QC	1 pcs		5/31/18	0.00	0.00	QC9		<i>10 18-06-11</i>
120	QC	1 pcs		5/31/18	0.00	0.00	QC5		<i>10 18-06-11</i>
130	Powdercoat	1 pcs		5/31/18	0.00	0.50	Powdercoat6		<i>02 18-06-11</i>
140	QC	1 pcs		5/31/18	0.00	0.00	QC3		<i>25 18-06-11</i>
150	Packaging	1 pcs		5/31/18	0.00	0.00	Packaging3-2		
160	QC21-SA	1 Ea		5/31/18	0.00	0.00	QC21		<i>JUN 11 2018</i>

Part Op 100 - 1-MANUFACTURE AS PER DWG, TACK WELD FOR INSPECTION BY: *USE WELDING JIG C3-19C.*
Descriptions: 2-Weld as per DWG. *SEE NOTE 1, ALL HOLES MUST ALIGN*

130 - START TIME: *11:10* OVEN TEMPERATURE: *320°* FINISH TIME: *11:40*

M 109203

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-A513-T-0.8750W0.120	A513 Seamless Alloy Steel Round Tubing 0.875"dia. x 0.120" Wall	8.7000 ft (8.7 ea)	90-Start up Operation	<i>5078507</i>
C3-18-1	Lifting Plate	2 Ea (2 ea)	100-Large Fab	<i>5058707</i>
C3-18-5	Boss	2 Ea (2 ea)	100-Large Fab	<i>5078833</i>
C3-18-6	Bumper Bracket	1 Ea (1 ea)	100-Large Fab	<i>5058911</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-A513-T-0.8750W0.120	9	91	0
100-Large Fab	C3-18-1	2	12	0
		2	16	0
		1	20	0



Container No: S079062



Part: C3-19C

Job No: 177491

Serial No/Batch: S079062

Revision: 5

Inspector:

Exp Date: 06/07/2018

Instructions:

Date: 06/07/18

Specifications

is could not be found.

Plex 5/18/18 7:23 AM dart.larocque.eric